



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5564-041
Job Sheet 182761



Part No: D5564-041

Job Qty: 2 ea

Part Name: EC135/145 OEM Wearplate Assy - FWD, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5564 REV.B IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/5/18	9/5/18	0.00	0.00	Start Up Large Fab-7		EL
100	Autoweld 1	2 pcs	9/5/18	9/5/18	0.00	0.50	Automated welding		JBL
110	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC10		EL
120	Large Fab	2 pcs	9/5/18	9/5/18	0.00	0.67	Large Fab 1		JBL
130	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC9		EL
140	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC5		EL
150	SprayPaint	2 pcs	9/5/18	9/5/18	0.00	0.50	Spray Paint		SEP 06 2018
160	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC3		SEP 06 2018
170	Packaging	2 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3 Large Fab		SEP 06 2018
180	QC21-SA	2 Ea	9/5/18	9/5/18	0.00	0.00	QC21		18.09.06

Part Op 100 - Weld hardfacing as per dwg. Hardcoat 8259 Batch: _____

Descriptions: 120 - WELD SPACERS TO WEARPLATE AS PER DWG

150 - APPLY TEXTURE COATING ON CONCAVE SURFACE AS PER DWG AND NOTE9 TEXTURE COATING

BATCH: 138925

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5564-1	Wearplate	2 Ea (1 ea)	90-Start up Operation	107542
D5564-3	Middle Spacer	2 Ea (1 ea)	120-Large Fab	107560
D5564-5	Spacer	4 Ea (2 ea)	120-Large Fab	107538

Job Allocations

Operation	Required	Inventory	Allocated
		0	0
		0	0
		0	0

Container No: S108260



Part: D5564-041

Job No: 182761

Serial No/Batch: S108260

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/05/18

found.

Plex 8/31/18 10:37 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other		AGAINST DEPARTMENT/PROCESS			
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause		FAULT CATEGORY					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :					
Misidentified ☐	Past Due ☐						